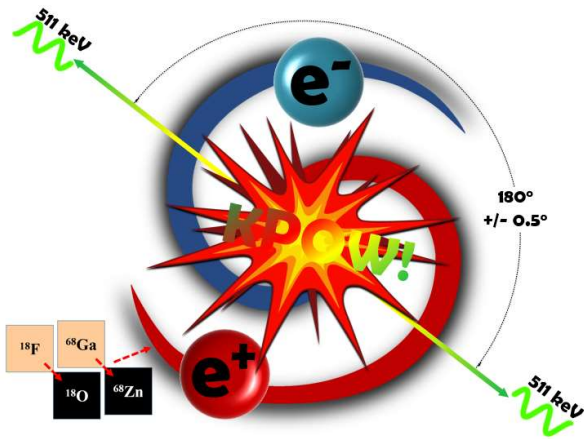
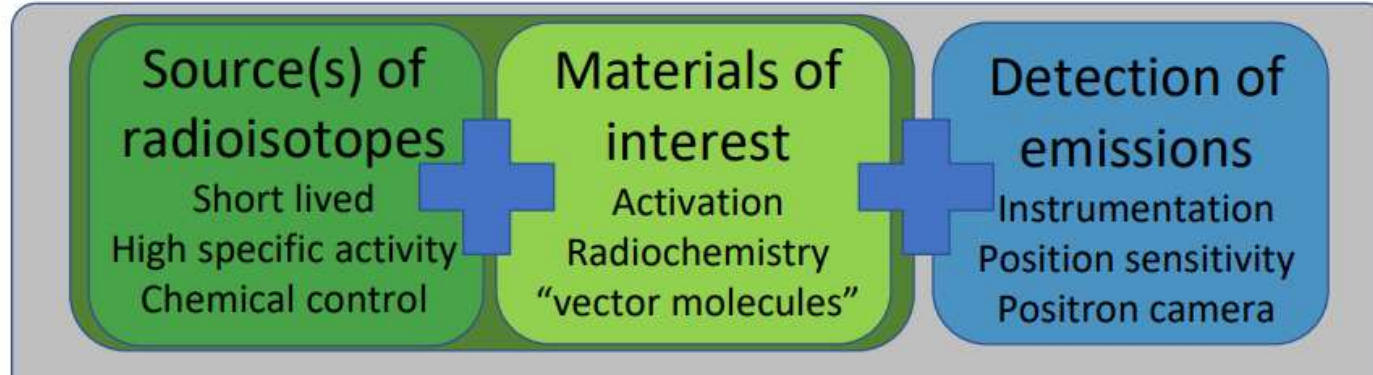


# Positron emitters produced from naturally occurring targets

**T. W. Leadbeater**, A. Buffler, T. Hutton, M. van Heerden  
(University of Cape Town, South Africa)



# Context

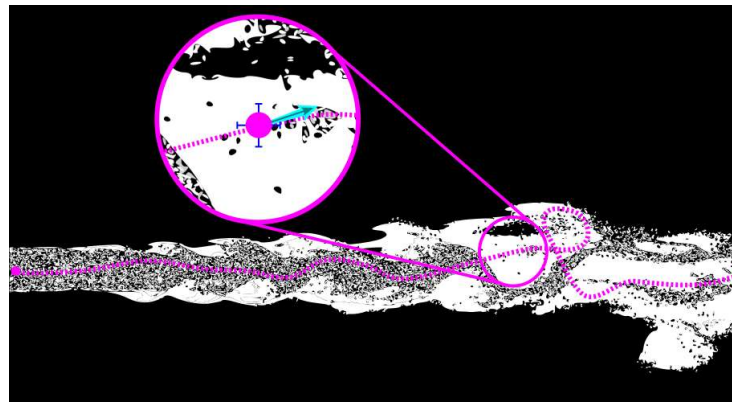
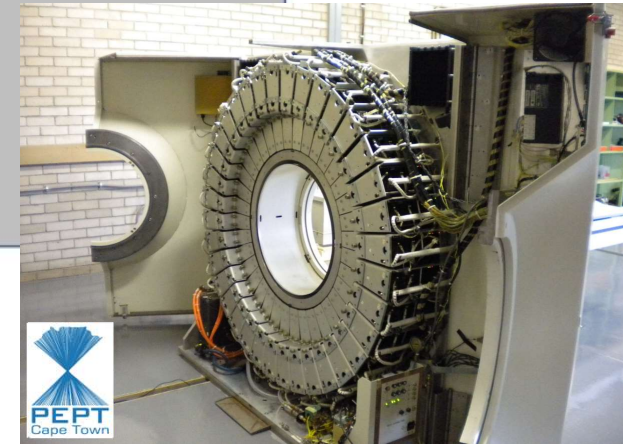


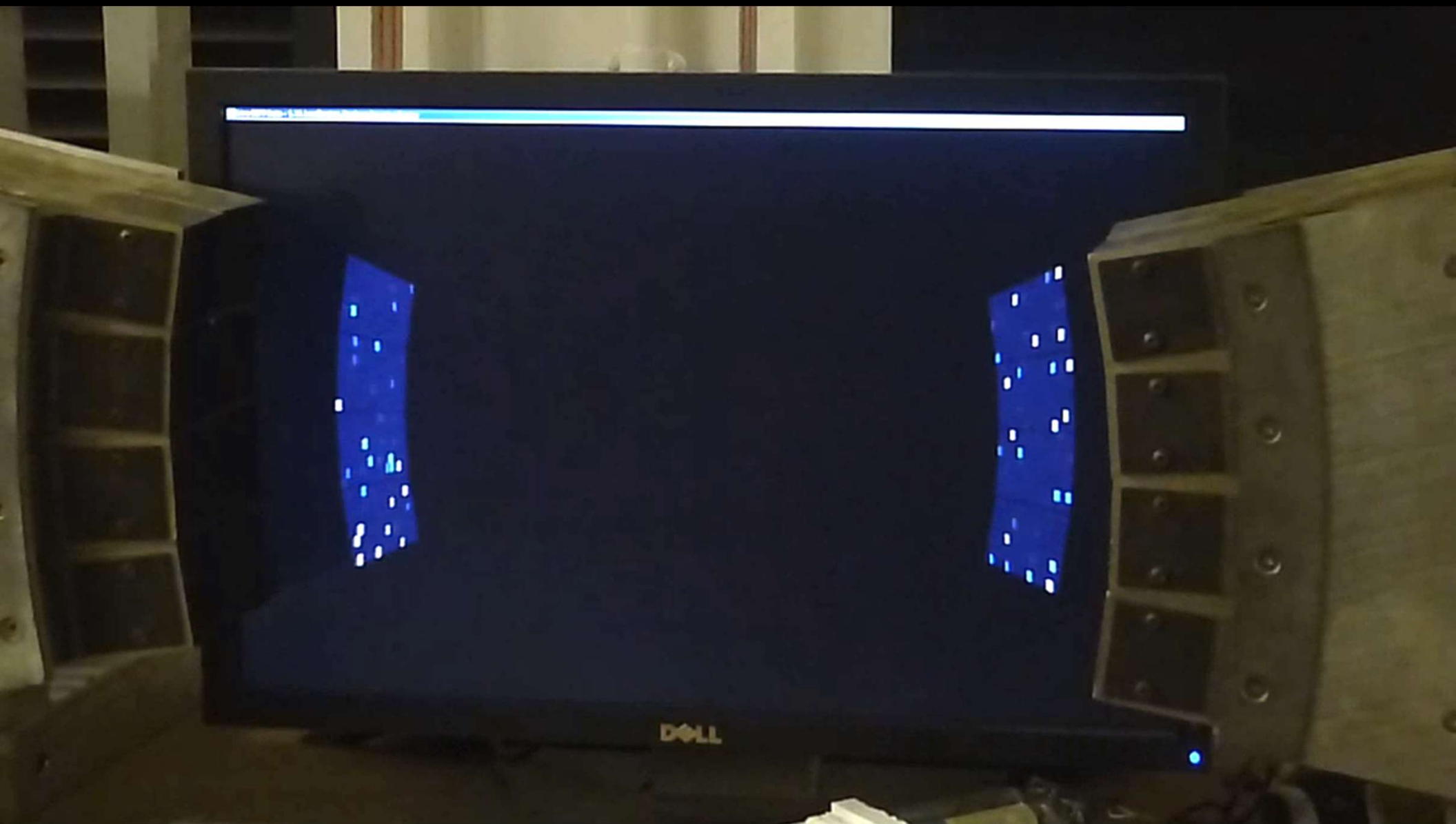
## Novel experimental techniques

SPECT / PET / PEPT  
Structure / function  
Integral / Differential / Simulation

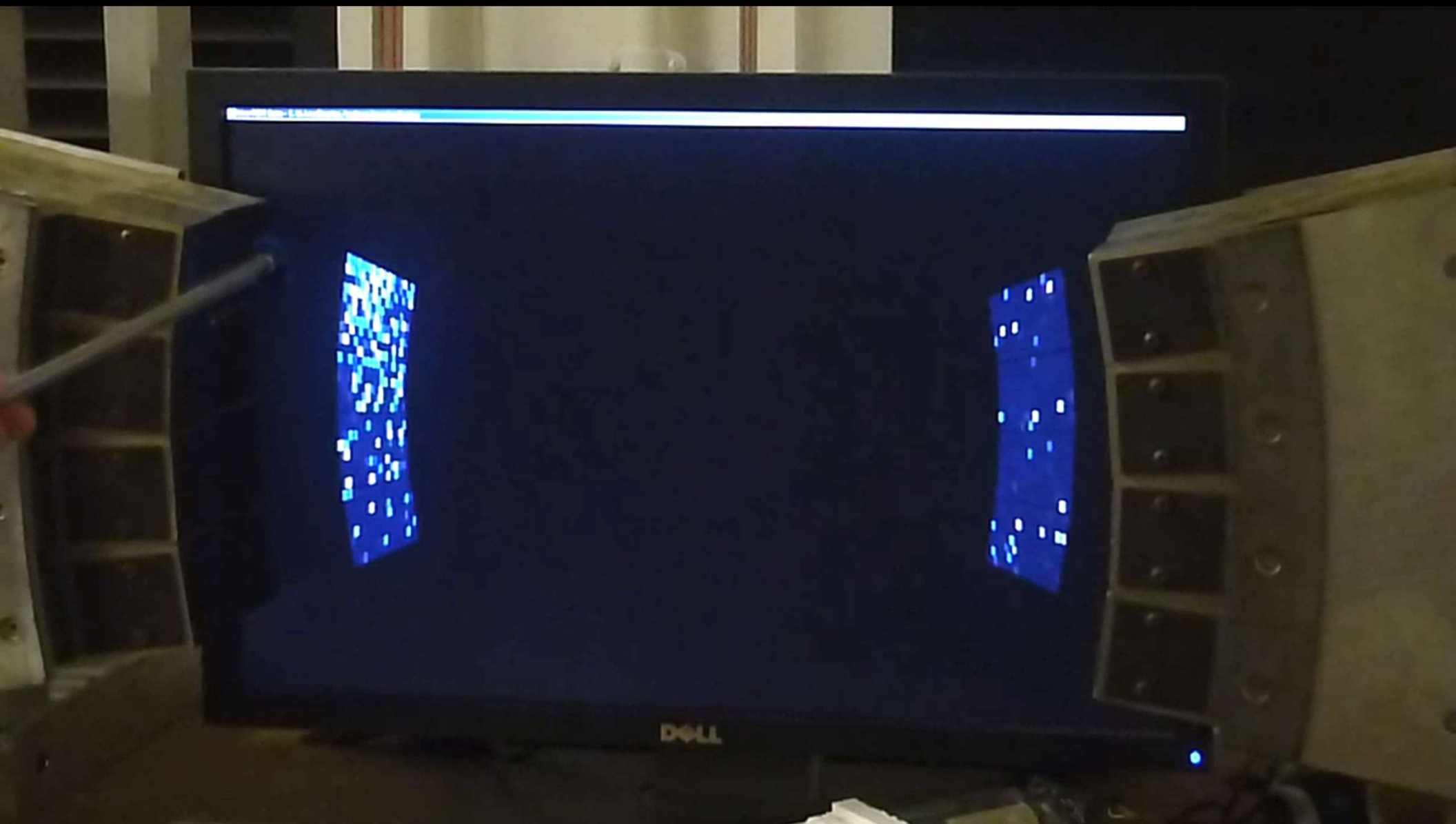
## Applications

Real world flows  
Engineering systems  
Fundamental flows  
Benchmarking









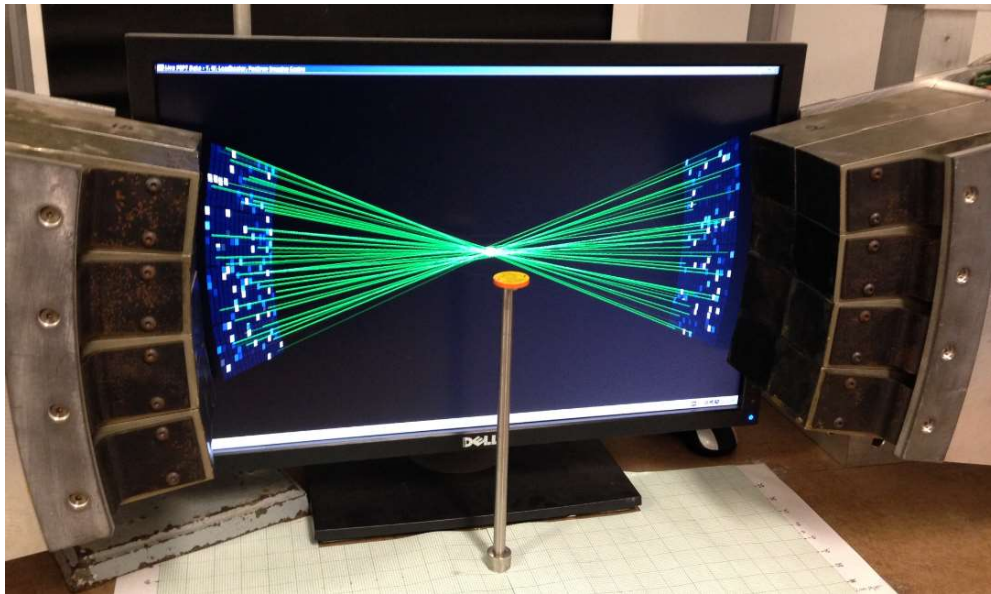


# BGO Positron Cameras (UCT & iThemba LABS)

Millimetre scale segmented scintillators (@ 511 keV):  
65% intrinsic efficiency, 30% energy resolution, 10 ns resolving time  
*Many* parallel coincidence channels ( $2\tau < 12$  ns), prompt + delayed  
MHz data acquisition rates (singles, prompts, delayed)  
Applications, training & education, hardware development, ...

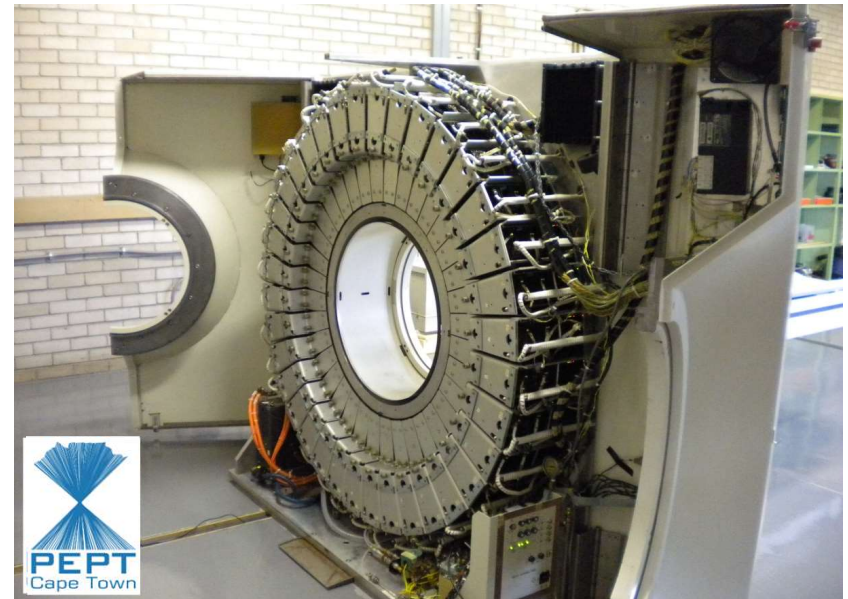
@ UCT

1024 Crystals (expandable)



@ iThemba LABS

27648 Crystals (fixed)





# Particles, Fluids & Mixed Phase Flows

- 3 dimensional tracer imaging
- Non-intrusive
- Opaque and dense systems
- Particle and liquid tracers
- High speed (kHz – MHz acquisition)
- Particle speeds up to 10 m/s
- Locations accurate to 0.5mm in 3D
- Well understood uncertainty budget

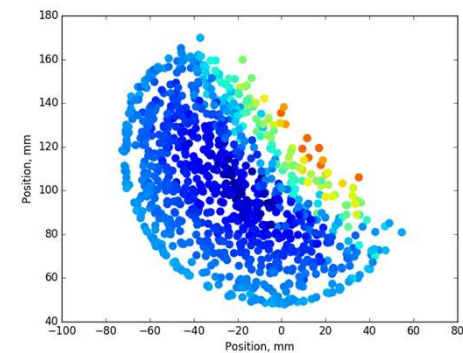
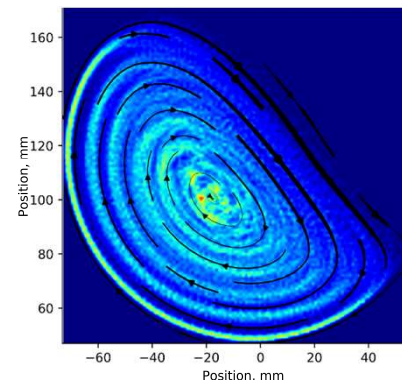
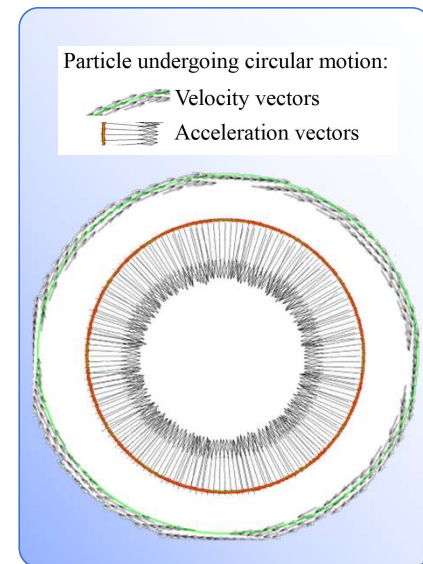
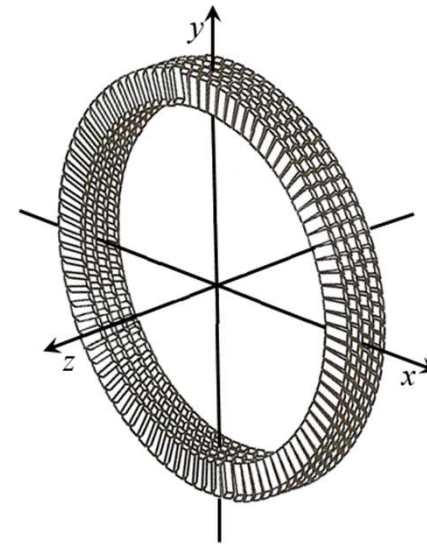
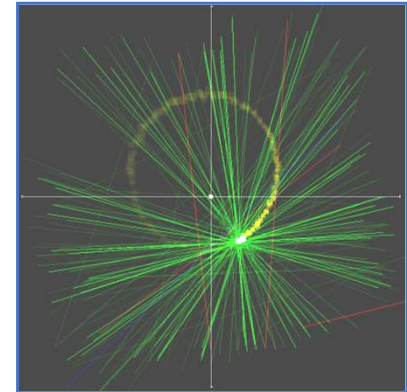
## Fundamental flow studies

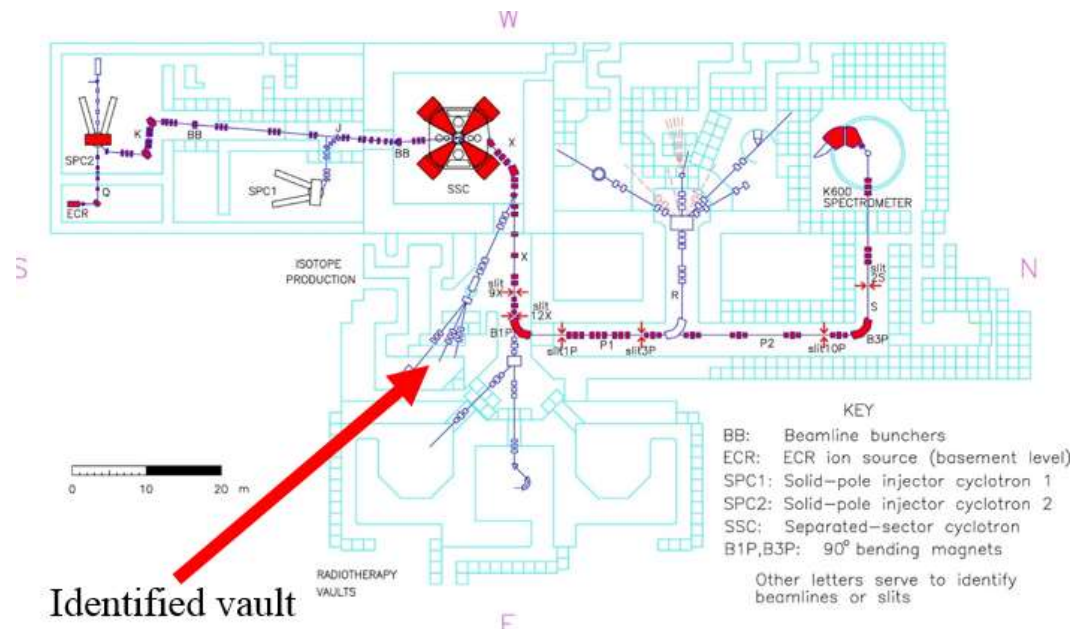
- development of transport models
- validation & benchmarking

## System-specific studies

- system optimization and design
- multiphase systems, granulation,
- flotation cells...

## Knowledge driven design strategy



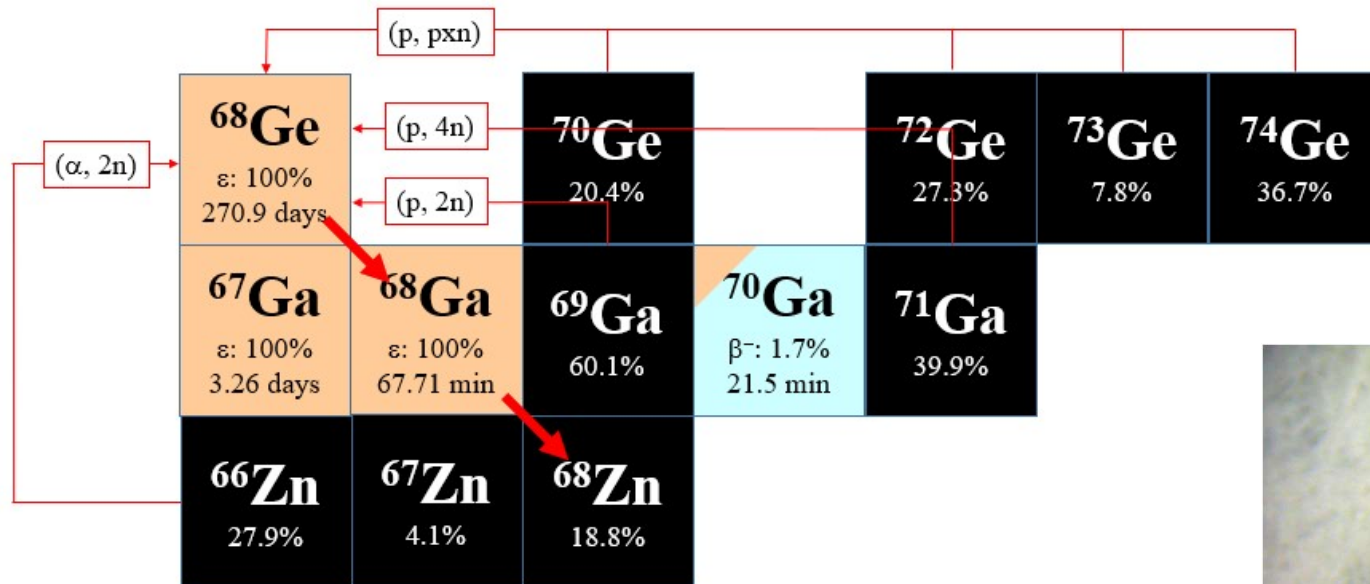


## iThemba LABS accelerator infrastructure:

- Ion sources: PIG, ECR, proton & light ions, polarized proton...
- Solid pole injector cyclotron SPC1 ( $k = 8$ ) & SPC2 ( $k = 11$ )
- $k = 200$  Separated Sector Cyclotron (SSC)
- 11 MeV PET cyclotron ( $^{18}\text{F}$  production)
- 70 MeV Cyclone cyclotron (new) ( $^{68}\text{Ge}$  production)

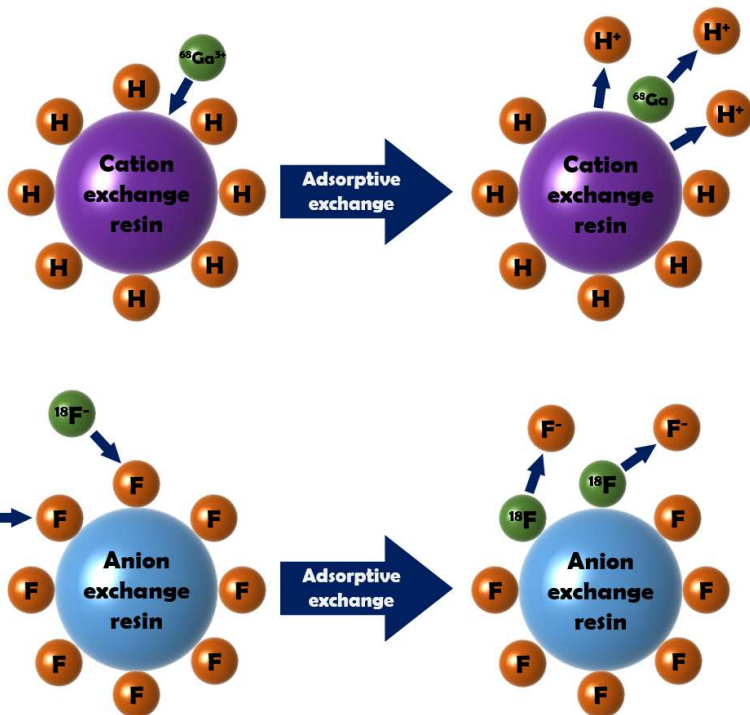
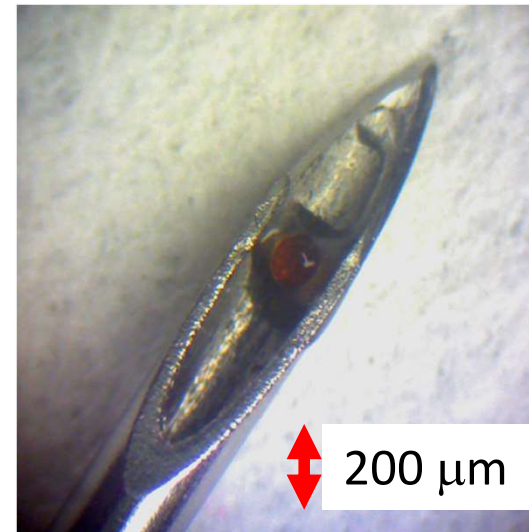


# Radiochemical analogues: $^{68}\text{Ge}/^{68}\text{Ga}$



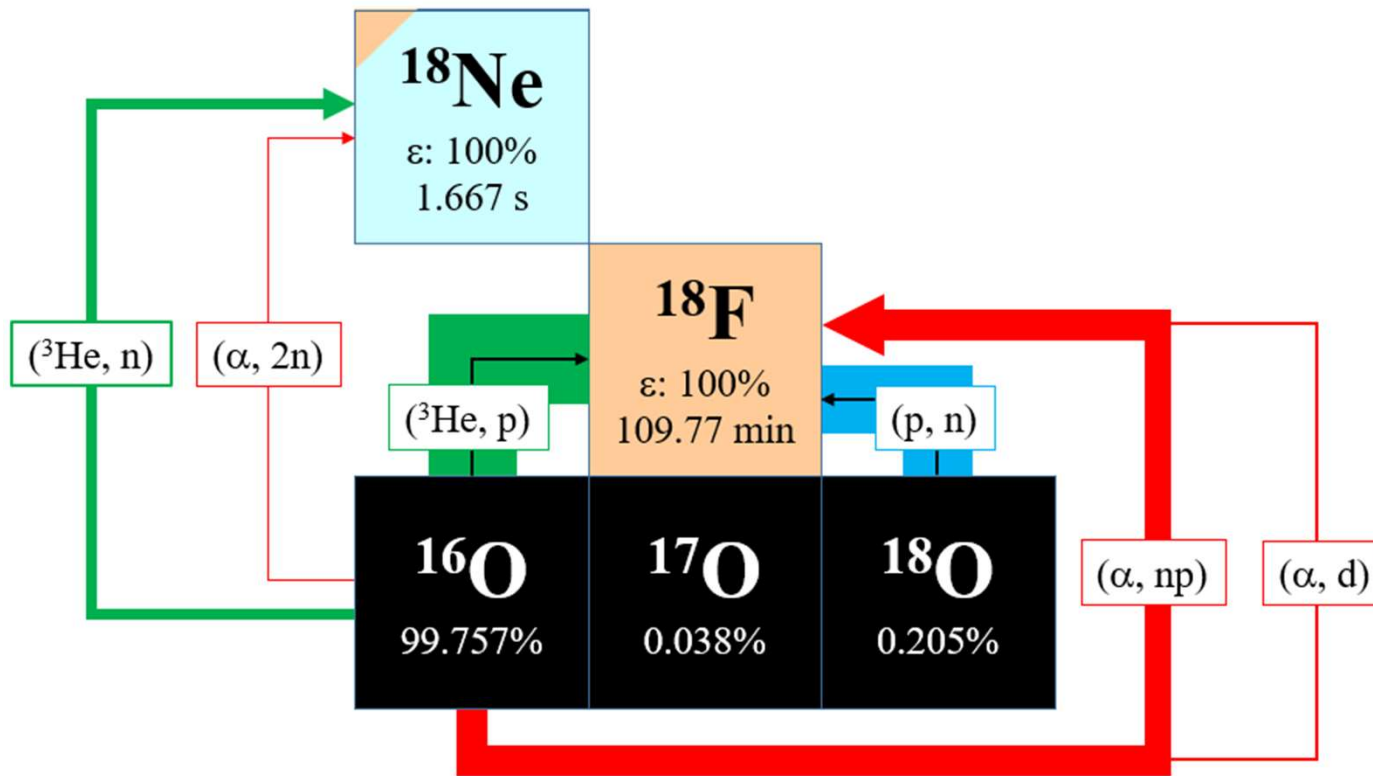
$^{\text{nat}}\text{Ga}(\text{p}, \text{xn})^{68}\text{Ge}$

@ 66 MeV



- Phase **representative** analogue,
- or selected from bulk
- Size range 50  $\mu\text{m}$  – 10's mm
- Aggressive environments (high temperature, pressure)

# $^{18}\text{F}$ : Latin *fluor*, meaning “a flowing”

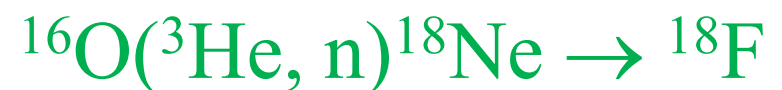


Typically **natural** materials required:

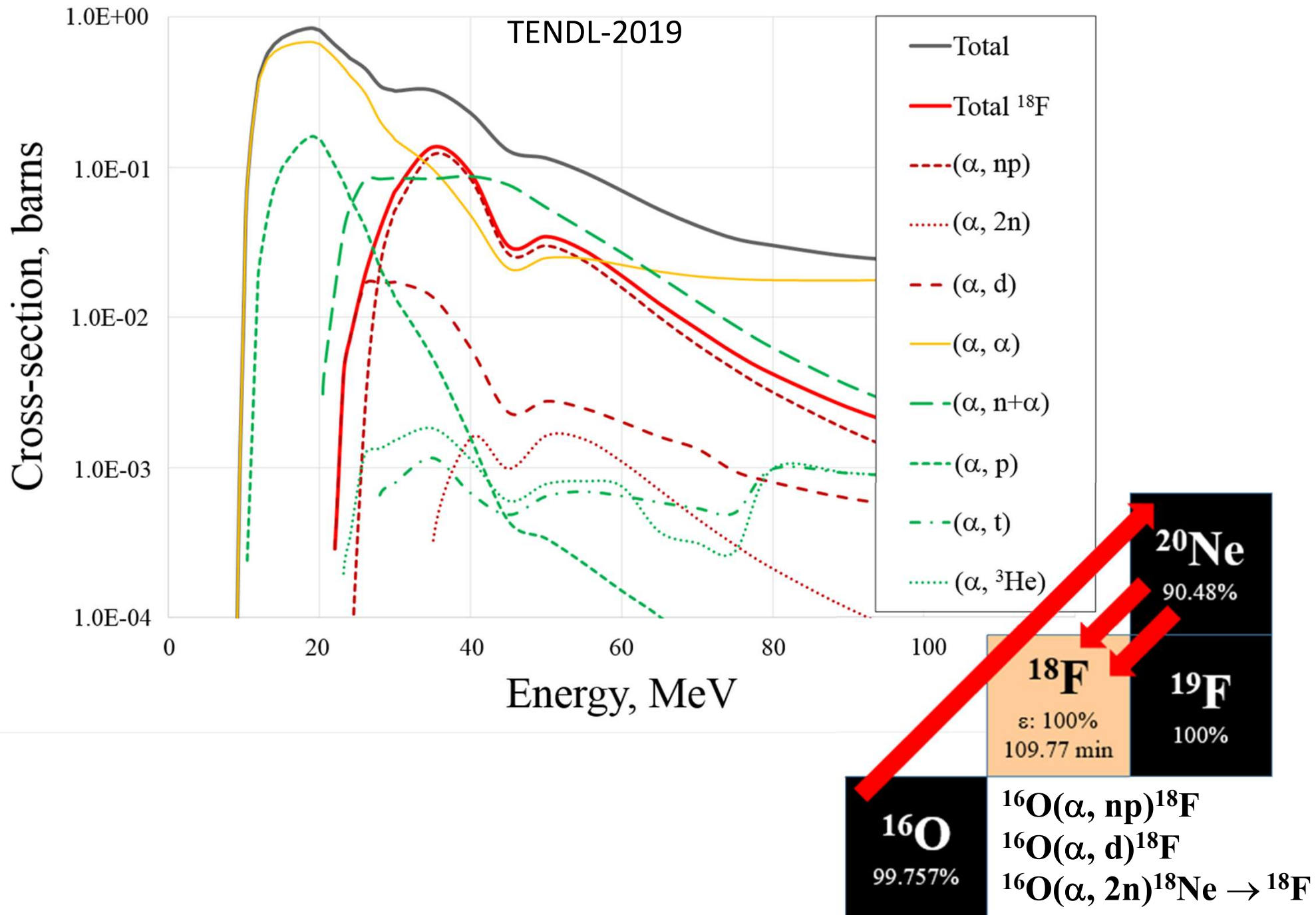
- Water ( $\text{H}_2\text{O}$ ) (radiochemistry),
- Glass/silica ( $\text{SiO}_2$ ),
- Mullite ( $3\text{Al}_2\text{O}_3 \cdot 2\text{SiO}_2$ ),
- Magnetite ( $\text{Fe}_3\text{O}_4$ ),
- Chromite ( $\text{FeCr}_2\text{O}_4$ )



UNIVERSITY OF  
BIRMINGHAM



# “Novel” reactions: $^{16}\text{O}(\alpha, x)^{18}\text{F}$





# Activation @ iThemba LABS

Radionuclides currently produced with 66 MeV protons from SSC

$^{22}\text{Na}$ ,  $^{68}\text{Ge}$ ,  $^{82}\text{Sr}$ ,  $^{123}\text{I}$

Target Station 1: The Elephant  
Horizontal-beam target station

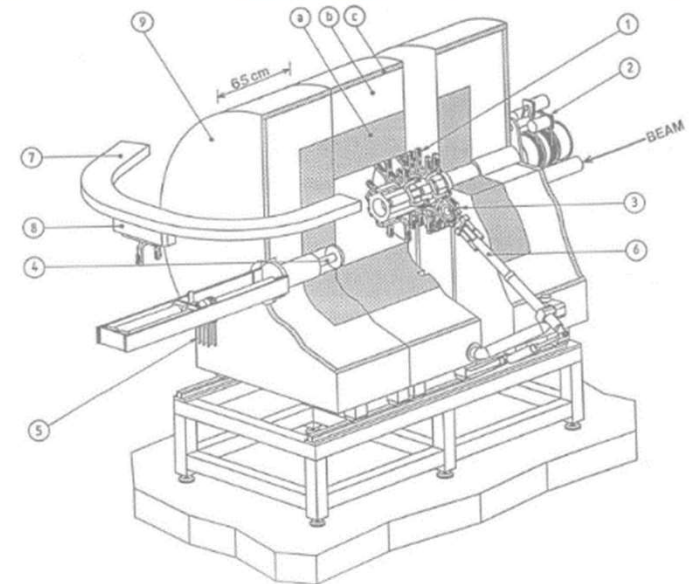
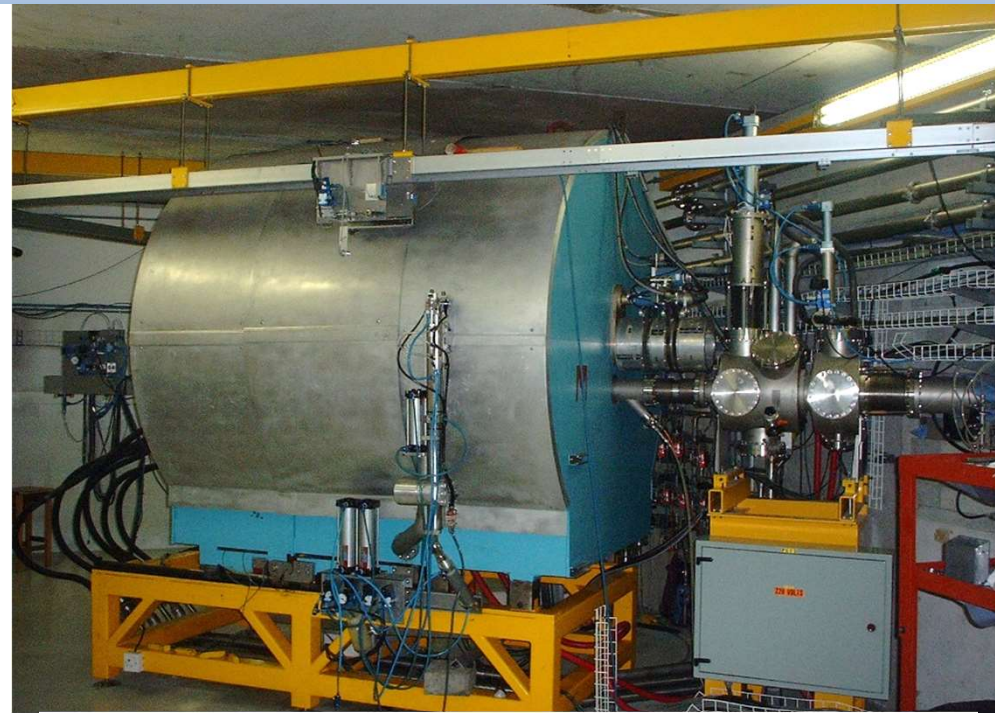
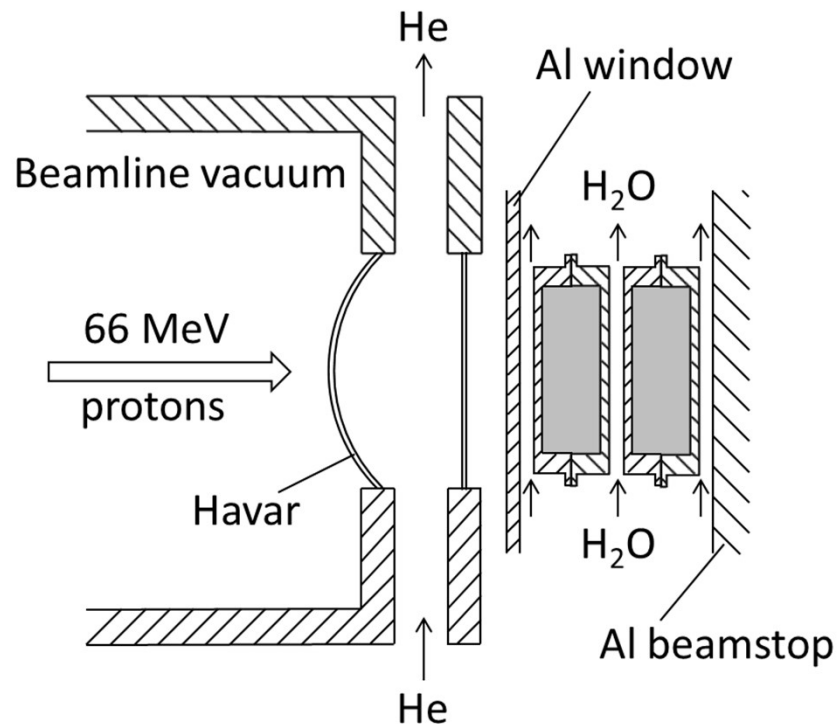


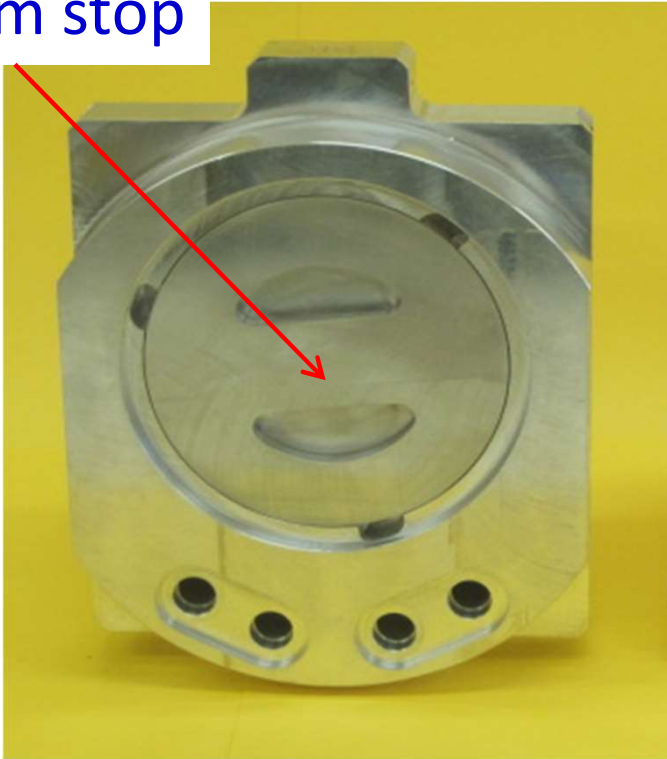
Fig.1 Perspective view of the target station, showing the rotary target magazines (1) and their motor drives (2), target in load/unload position (3), target pusher arm (4) with cooling water lines (5), target transfer robot arm (6), electric-rail target transport system (7) with trolley (8) and neutron attenuation shield (9), composed of iron (a), paraffin wax containing 2.5% boron-carbide (b) and lead (c). Also see photo in Fig. 2.

# Target Holder

Water cooling, volume flow rate: 30 liter/min per port. Pressure: 10 bar.

Beam stop

145 mm

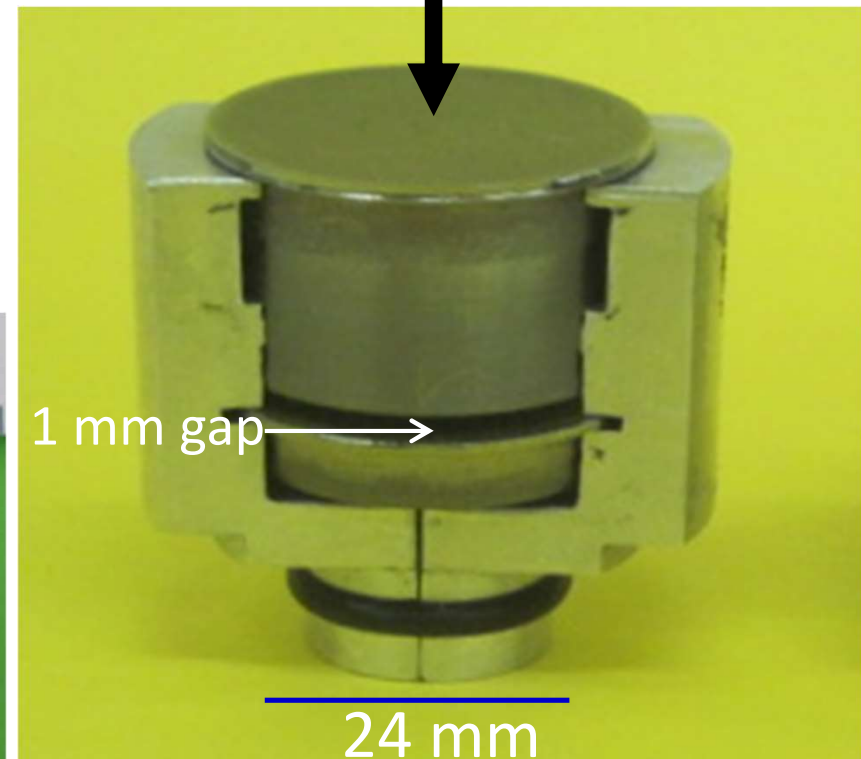


## Encapsulation:

Stainless steel (316) for Rb, Niobium for Ga.

Cold indentation welding forms sealed target unit

Beam direction





# SiO<sub>2</sub> Targets: This Work



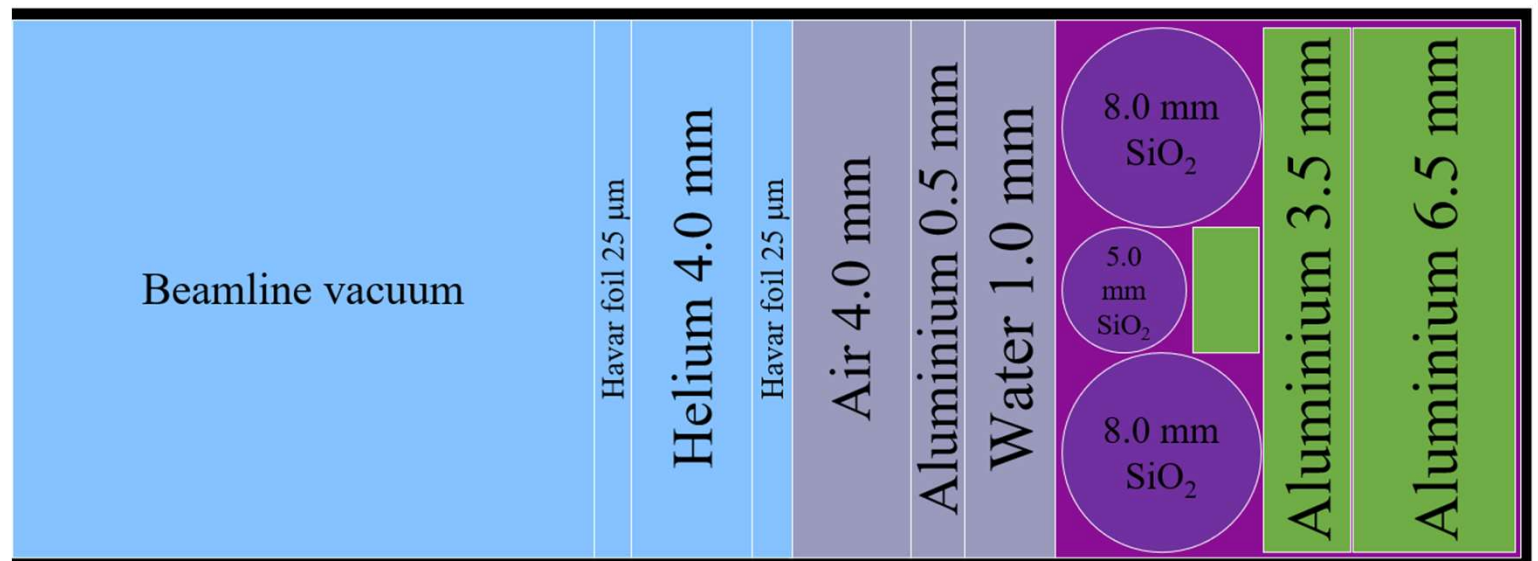
5 – 10 mm diameter SiO<sub>2</sub> (glass) spheres



100 MeV alphas

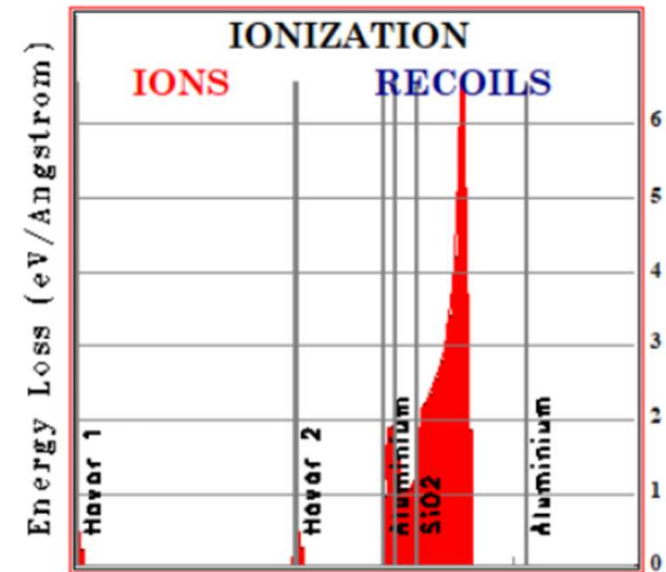
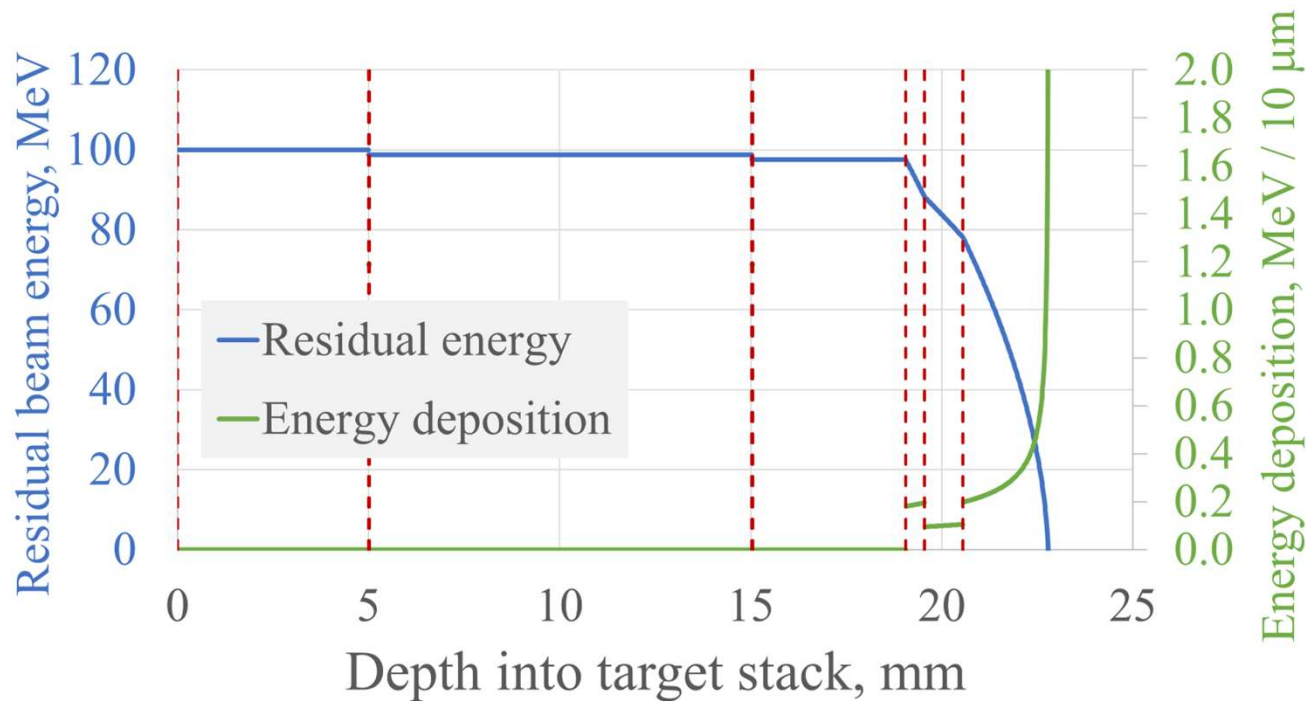
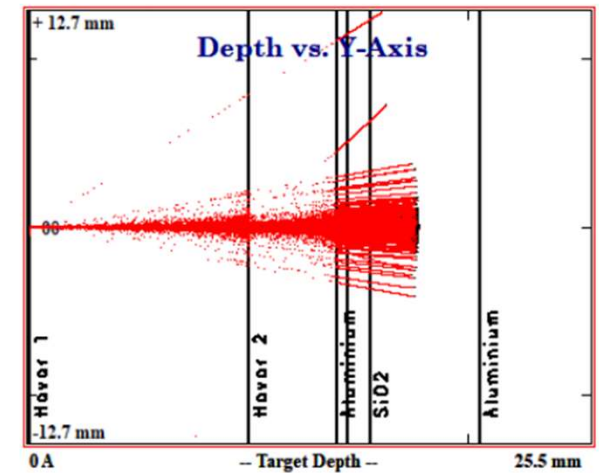
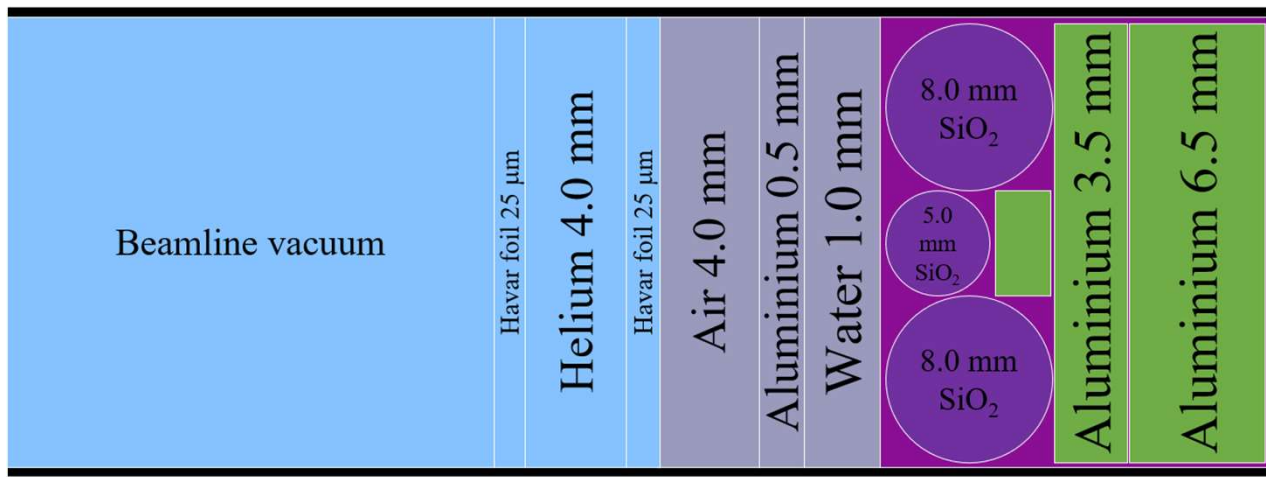


From SSC

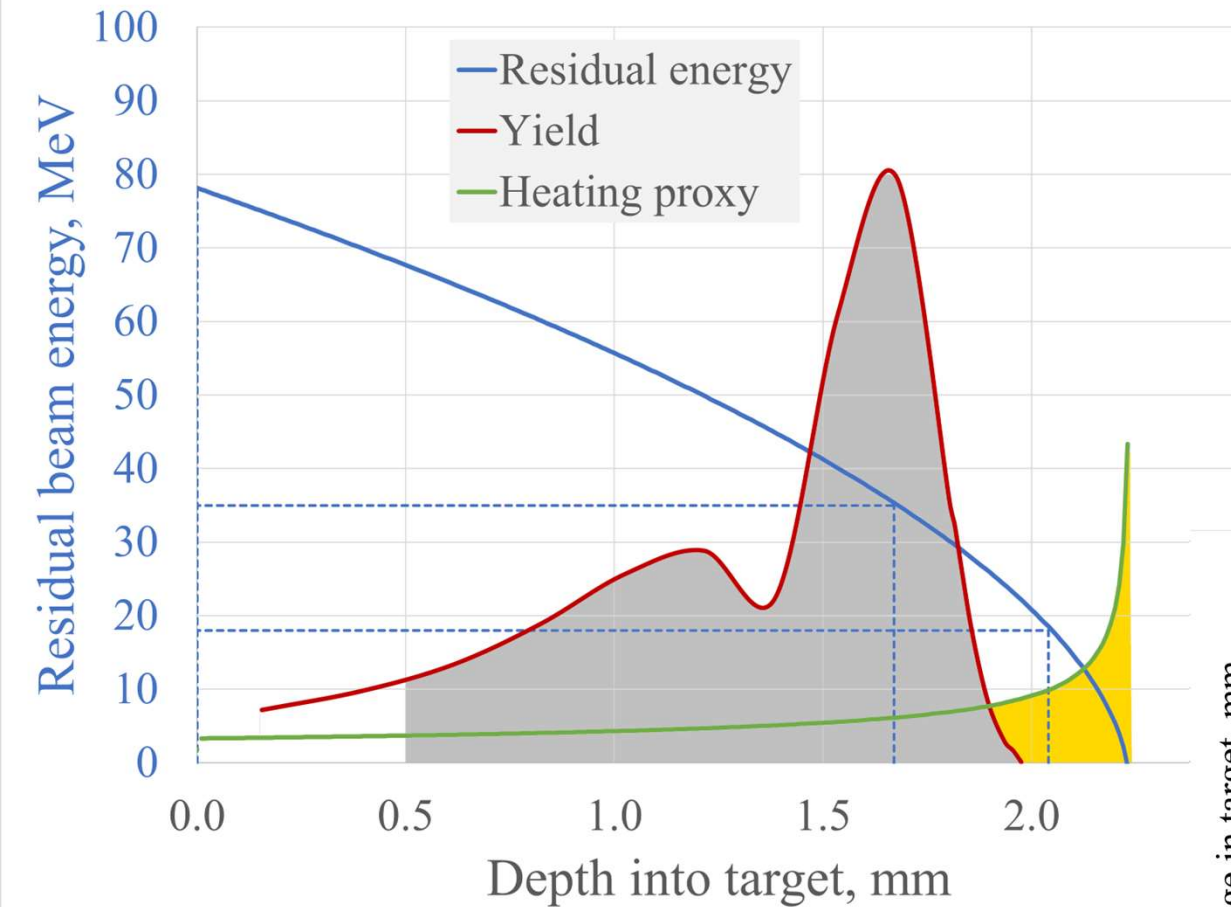




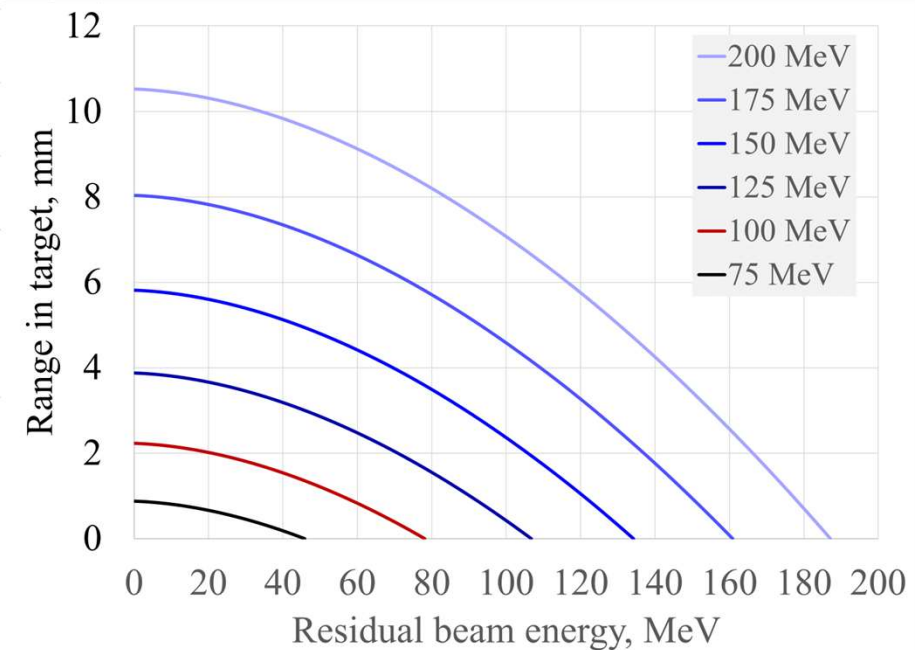
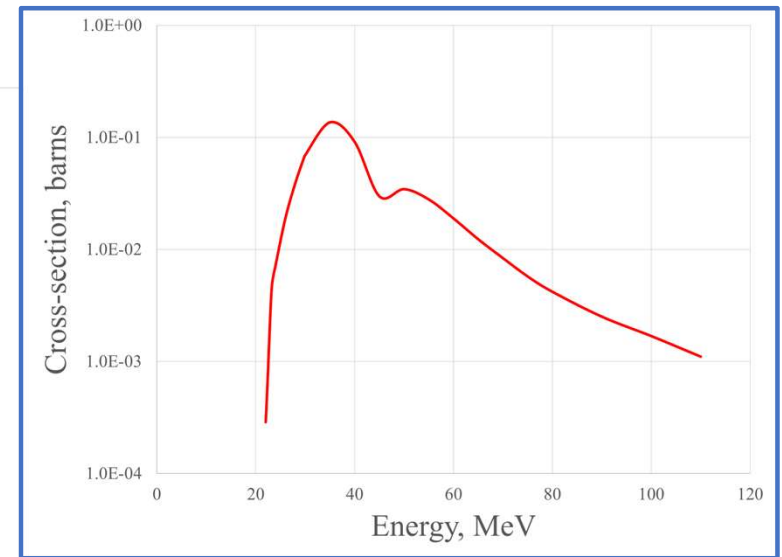
# Modelling: Target stack



# Modelling: Energy, Yield & Range



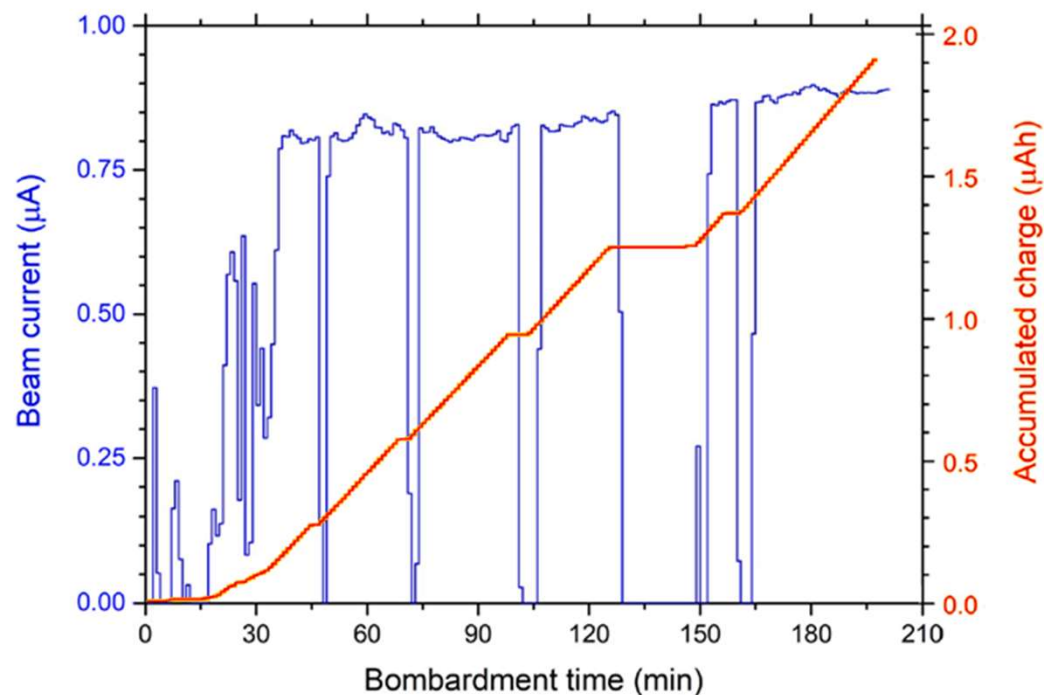
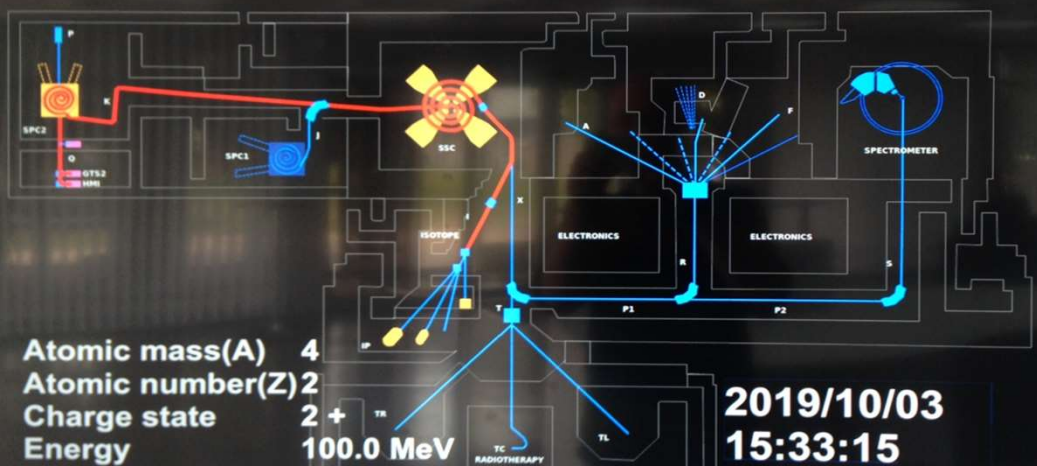
Optimised by matching beam energy to target thickness (machine settings & degraders)





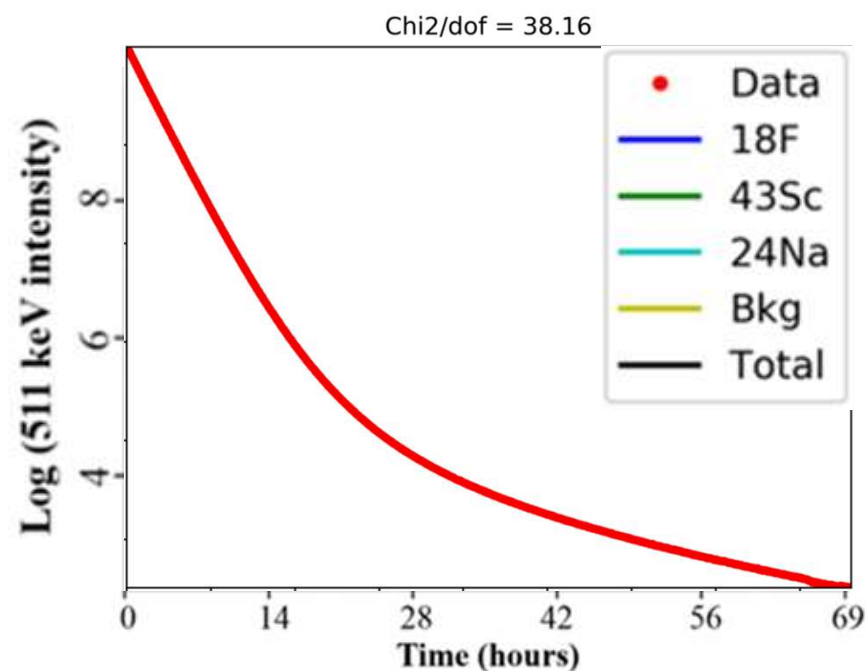
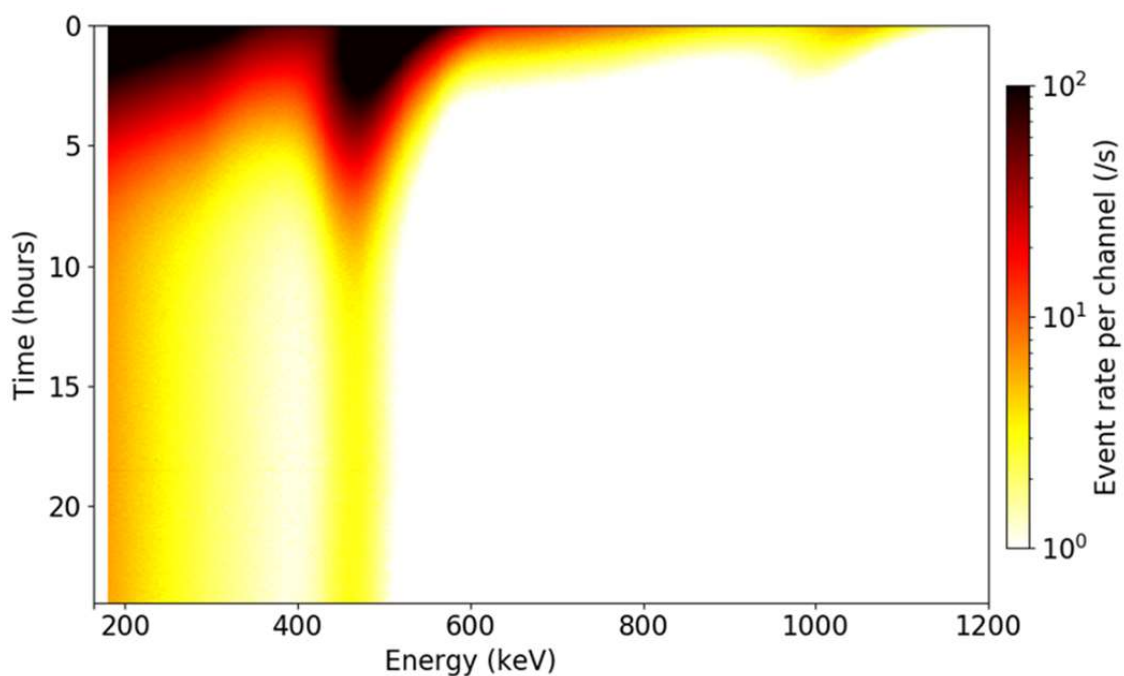
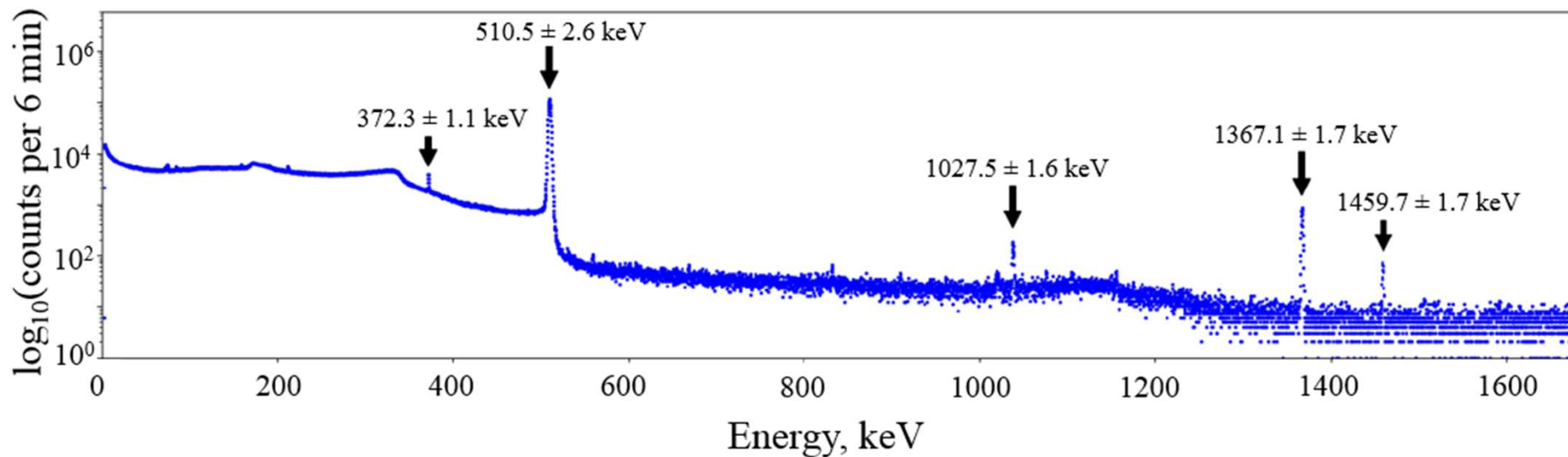
# Activation

## iThemba LABS Cyclotron Facility Active Beam





# Activation Product Characterisation



# Proof-of-Concept & Reproducibility

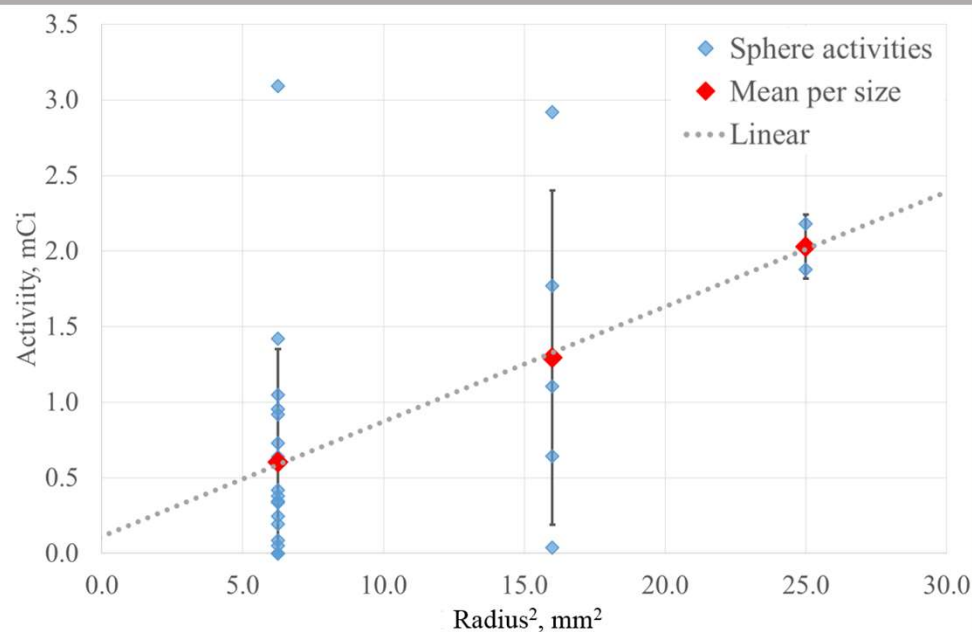
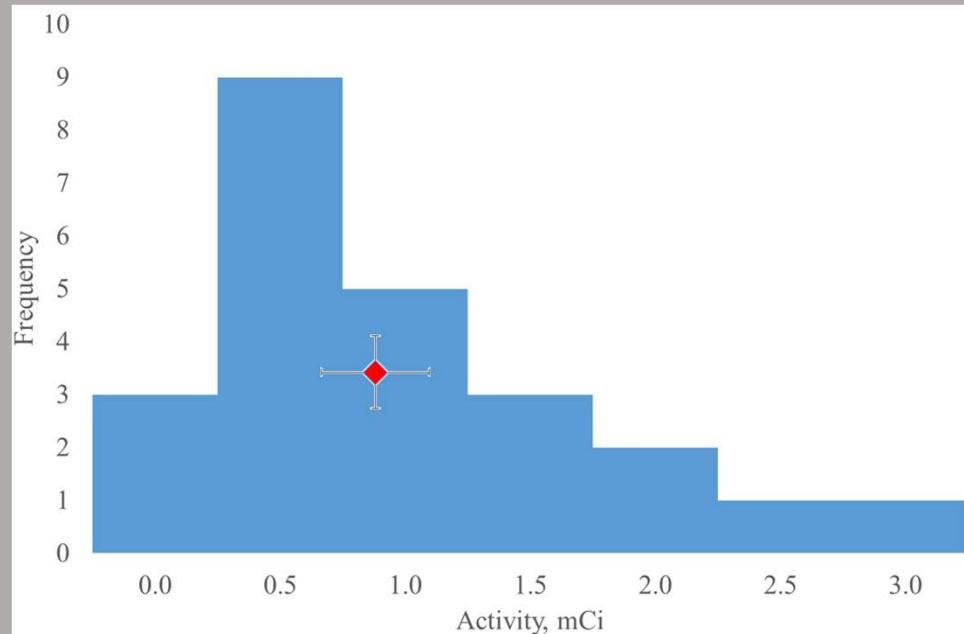
Compound	Chemical Composition [%]
SiO <sub>2</sub>	61-67
Na <sub>2</sub> O	10-18
CaO	5-10
Al <sub>2</sub> O <sub>3</sub>	3-8
B <sub>2</sub> O <sub>3</sub>	1-5
MgO	0.5-3

## Identified products (EOB):

<sup>18</sup>F ( $\beta^+$  1.8 hours) ~95%

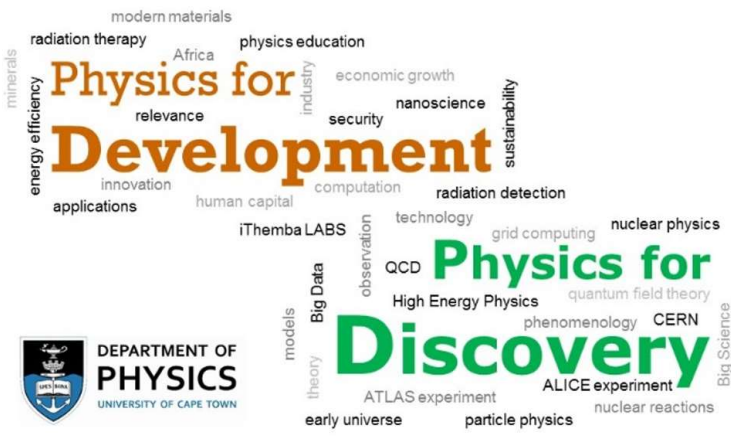
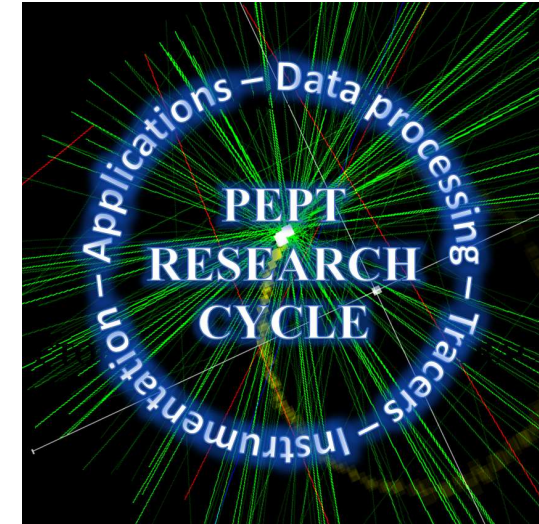
<sup>43</sup>Sc ( $\beta^+$  3.9 hours) < 5%

<sup>24</sup>Na ( $\beta^-$  14.9 hours) < 5%



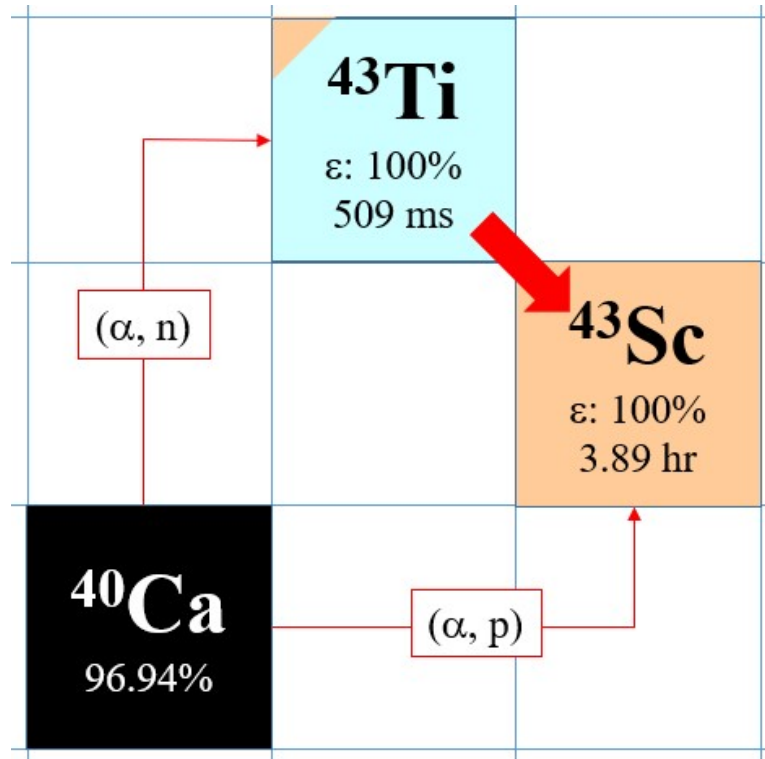
# Conclusions

- Positron Emission Particle Tracking (PEPT) measures tracer particle trajectories to study flow dynamics.
- The  $^{16}\text{O}(\alpha, x)^{18}\text{F}$  reaction channels were investigated, using a 100 MeV, 800 nA, alpha particle beam on  $\text{SiO}_2$  targets.
- Beam & target modelling used to optimise energy: maximising activation product yield, minimising heating.
- Contaminants characterised by half-life measurements and spectral analysis. Yield products were  $^{18}\text{F}$ ,  $^{24}\text{Na}$  and  $^{43}\text{Sc}$ , with  $^{18}\text{F}$  being the significantly dominant component.
- This reaction mechanism is therefore a reasonable candidate to compliment existing tracer particle production techniques at PEPT Cape Town.



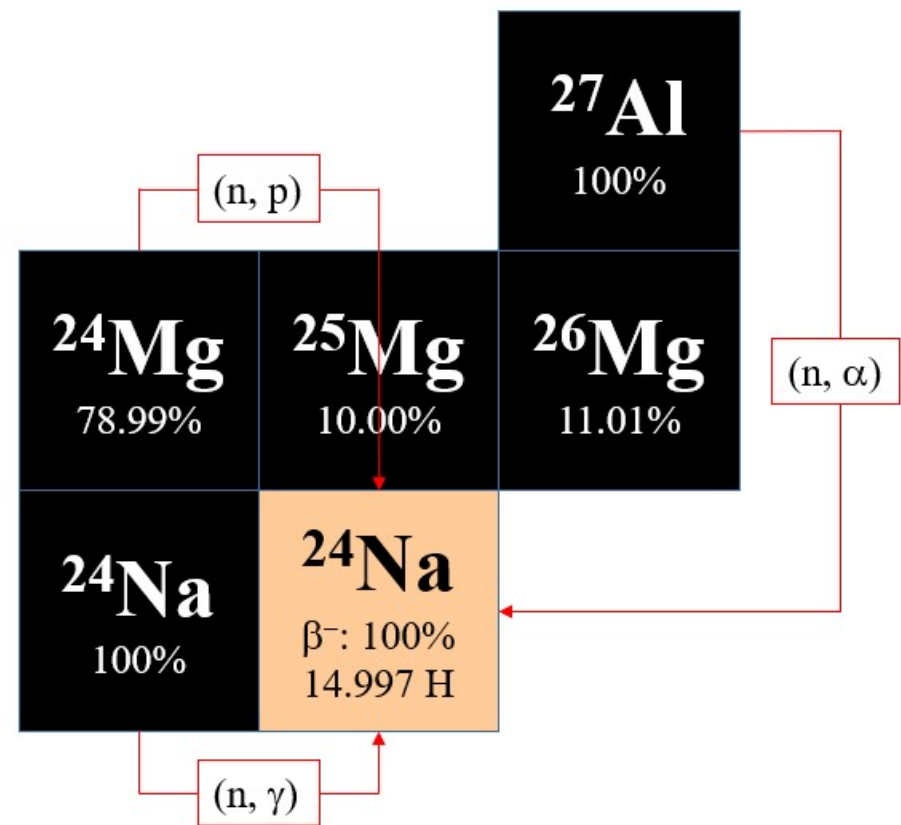


# $^{43}\text{Sc}$ and $^{24}\text{Na}$



Gamma and X-ray radiation:

	Energy (keV)	Intensity (%)
	220.4 5	9E-4 $\approx$ 3
	372.9 3	22.5 $\approx$
Annihil.	511.0	176.2 $\approx$ 16
	593.3 7	0.0021 $\approx$ 7
	1337.9 7	0.00180 $\approx$ 23
	1558.3 6	0.0084 $\approx$ 6
	1930.7 6	0.0151 $\approx$ 9



Gamma and X-ray radiation:

	Energy (keV)	Intensity (%)
	996.6 10	0.00210 $\approx$ 20
	1368.626 5	99.9936 $\approx$ 15
	2754.007 11	99.855 $\approx$ 5
	2871.0 10	2.5E-4 $\approx$ 4
	3866.22 15	0.074 $\approx$ 3
	4238.9 10	8.4E-4 $\approx$ 10